

Ship July 15

Work Order ID 70438

Wednesday, June 08, 2011 10:08:21 AM



Page 1

Item ID: D350-636-216

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube STD RH, Deluxe

Start Date: 6/8/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/17/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-636

H

100



DC

Document Control

Memo

Photocopy bluefile & type labels per PPPD350-636-216 CHG002

0.00

0.00

Substly

HJ dr BG 11-7-14

110



HandFinish

Hand Finishing

Assemble as per dwg

Memo

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-016 as per IIN-D350-636

0.00

0.00

11/07/13

11/07/12

BR 11-7-14

120



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

Substly

Work Order ID 70438

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Item ID: D350-636-216

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube STD RH, Deluxe

Start Date: 6/8/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/17/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150		0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-636-216 Location: _____ PPP rev: _____								
160	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

Copy 140

11/7/14

MF
11-07-14

Picklist Print

Wednesday, June 08, 2011 10:08:19 AM

Page 1

Work Order ID: 70438

Parent Item: D350-636-216

Parent Item Name: Skidtube STD RH, Deluxe

Start Date: 6/8/2011





Required Date: 6/17/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC
11.04.14 ecn11-553 DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-016 		Manufactured	No			110	Each	0.0000	1	1			
Skidtube STD w/ Training Wearplates, RH													
D350-636-101 		Manufactured	No			110	Each	10.0000	1	1			
Toe Step, LHRH													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG021				10					
				67316				5					
				68368				5					
D350-636-105A 		Manufactured	No			110	Each	12.0000	1	1			
Wedge Installation													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG021				12					
				67317				4					
				68365				8					
D350-636-109 		Manufactured	No			110	Each	6.0000	1	1			
Tow Ring Installation													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG022				6					
				68742				6					

368740

11-7-14

11/07/12

11/07/12

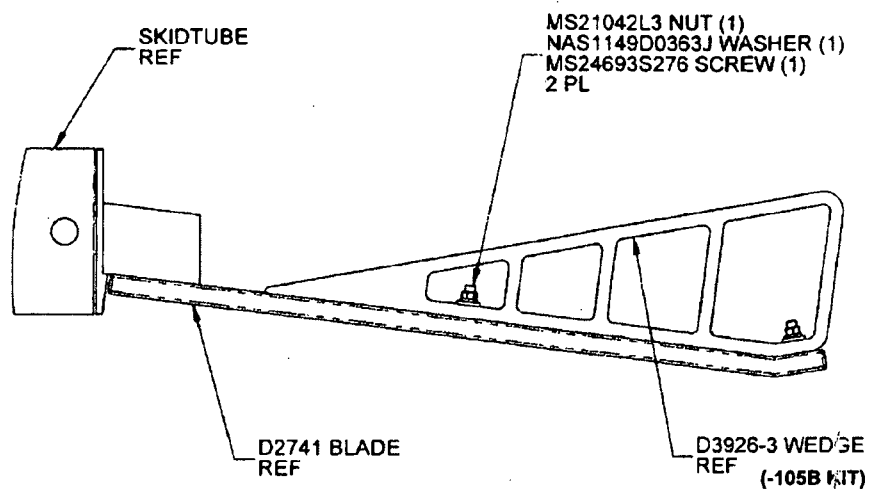
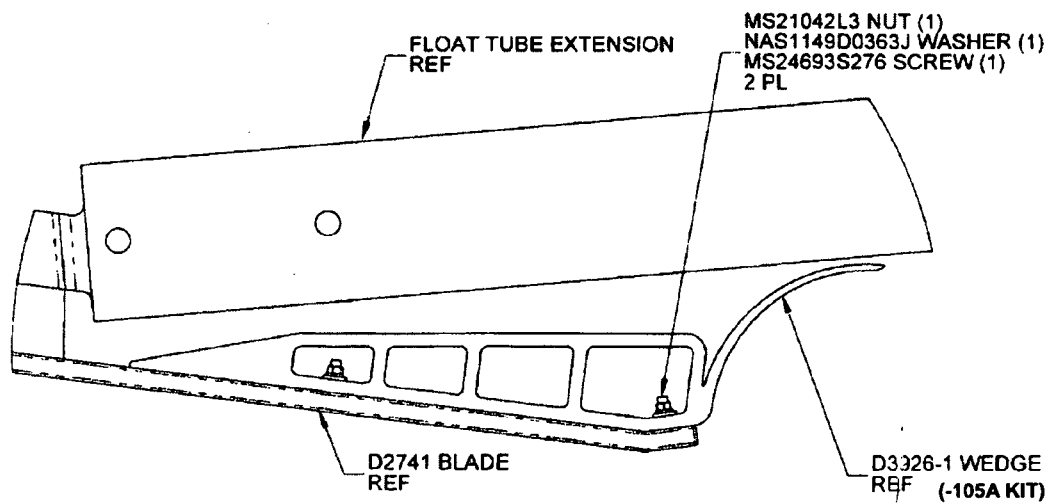
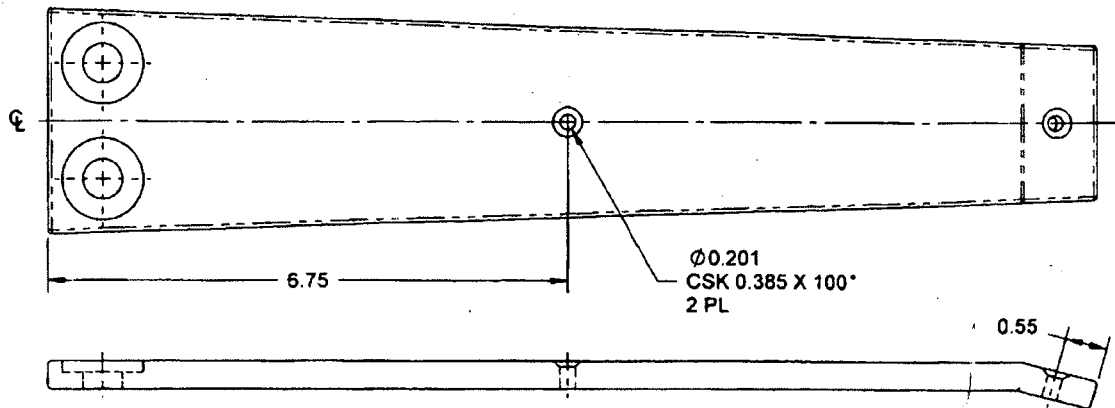


Figure 4: D350-636-105A/-105B WEDGE KIT INSTALLATION

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Revision: I

Date: 10.10.25